

PRODUCT DATA SHEET

PRODUCT: EASTTO NEAT CUTTING OIL 747

GRADE: ISO VG 46

INTRODUCTION: EASTTO NEAT CUTTING OIL 747 is special non-staining type neat cutting oil with very high wetting property. Because of its excellent ability to release foam, EASTTO NEAT CUTTING OIL 747 prevents over heating of the work piece by Eliminating the possible metal distortion.

APPLICATION: EASTTO NEAT CUTTING OIL 747 is recommended for both ferrous and non-Ferrous metal for various deep hole drilling, Fine boring, Turning, Surface broaching, Milling, Hobbing, Tapping, Multi spindle drilling, Surface grinding and gun reaming operations.



Broaching Application



Deep Hole Drilling application

APPLICATIONS: EASTTO NEAT CUTTING OIL is Proprietary product

TYPICAL PROPERTIES

CHARACTERISTICS	EASTTO NEAT CUTTING OIL 747
Kinematic Viscosity at 40°C, cSt	46
Flash Point, COC, °C	170
Copper Strip Corrosion for 3 Hrs. at 100°C	1
Sap Value, mg KOH / gm	7

PACKING: 210 Litres Drums

Date of Issue: 10.11.2014

Date of revision: 03.08.2016

PDS No. 05.30.09

These Characteristics are typical of current production while future production will confirm to **EASTERN PETROLEUM PVT. LTD.** Specification variation in these characteristics may occur.

