

PRODUCT DATA SHEET

PRODUCT: EASTTO NEAT CUTTING OIL 932

GRADE: ISO VG 32

INTRODUCTION: EASTTO NEAT CUTTING OIL 932 contains active and non-active sulphur, fatty oil and chlorinated additives to give better surface finish and longer cutting tool life over a wide range of operating temperatures by providing an excellent lubricating film.

APPLICATION: EASTTO NEAT CUTTING OIL 932 is recommended for machining of gear shaping, Line and fine boring, Punching, Surface broaching, Gear tooth grinding, Multi spindle drilling, Gear Chamfering, Milling, Spline hob cutting, Rotary indexing, Angle shearing and threading of alloy and stainless steels.

The product is **NOT** recommended for use on non-ferrous metals.



Gear Shaping operation



Threading operation

PERFORMANCE LEVEL: EASTTO NEAT CUTTING OIL 932 meets the requirement of IS 3065-1985, TYPE III, Grade 2 (RE-AFFIRMD 2002)

TYPICAL PROPERTIES

CHARACTERISTICS	EASTTO NEAT CUTTING OIL 932
Kinematic Viscosity at 40°C, cSt	32
Flash Point, COC, °C	160
Copper Strip Corrosion for 3 Hrs. at 100°C.	4
Sap Value, mg KOH / gm	10

PACKING: 210 Litres Drums.

Date of issued : 10.11.2014

Date of revision: 03.08.2016

PDS No. 05.30.12

These Characteristics are typical of current production while future production will confirm to **EASTERN PETROLEUM PVT. LTD.** Specification variation in these characteristics may occur.

