

## PRODUCT DATA SHEET

**PRODUCT:** EASTTO NEAT CUTTING OIL 832

**GRADE:** VG 32

**INTRODUCTION:** EASTTO NEAT CUTTING OIL 832 contains active and non-active sulphur to give better surface finish and longer cutting tool life over a wide range of operating temperatures.

**APPLICATION:** EASTTO NEAT CUTTING OIL 832 is recommended for machining operations of high tensile stainless steel, nickel-chromium alloys, gear cutting, hobbing, and drilling, reaming, thread cutting machines.

The product is **NOT** recommended for use on non-ferrous metals.



Better surface finish and longer cutting tool.

**PERFORMANCE LEVEL:** EASTTO NEAT CUTTING OIL 832 meets the requirement of IS 3065-1985, TYPE III, Grade 2 (RE-AFFIRMD 1995)

### TYPICAL PROPERTIES

CHARACTERISTICS	EASTTO NEAT CUTTING OIL 832
Kinematic Viscosity at 40°C, cSt	30 – 34
Flash Point, COC, °C	160
Copper Strip Corrosion for 3 Hrs. at 100°C.	4
Sap Value, mg KOH / gm	5

**PACKING:** 210 Litres Drums

**Date of Issue:** 10.11.2014

**PDS No.** 05.30.11

These are typical figures and do not constitute a specification. In pursuit of continuous improvement, these figures may be changed without notice at the sole discretion of **EASTERN PETROLEUM PVT. LTD.**

