

Eastto Neat Cutting Oil 832

INTRODUCTION: EASTTO NEAT CUTTING OIL 832 contains active and non-active sulphur to give better surface finish and longer cutting tool life over a wide range of operating temperatures.

APPLICATION: EASTTO NEAT CUTTING OIL 832 is recommended for machining operations of high tensile stainless steel and nickel-chromium alloys e.g. Gear Chamfering, Hobbing, Surface broaching, Punching, Fine boring, Multi spindle drilling, Reaming, Threading, Milling, Rotary indexing and Gun drilling.
The product is *NOT* recommended for use on non-ferrous metals.

PERFORMANCE LEVEL : EASTTO NEAT CUTTING OIL 832 meets the requirement of IS 3065-1985, TYPE III, Grade 2 (RE- AFFIRMD1995)

TYPICAL PROPERTIES:

CHARACTERISTICS	EASTTO NEATCUTTING OIL 832
Kinematic Viscosity at 40°C, cSt	32
Flash Point, COC,°C	160
Copper Strip Corrosion for 3 Hrs. at 100°C	4
Sap Value, mg KOH/gm	5

PACKING: 210 Litres Drums



Eastern Petroleum Private Limited

Regd. Off.:
Unit No. 1, Riddhi Siddhi, Corporate Park, V. N. Purav Marg,
(Sion Trombay Road), Chembur, Mumbai - 400 071. MH, India.
Tel.: +91 - 22 - 4232 4121, +91 - 22 - 2529 9990
Email: office@easternpetroleum.in, office@eastto.in,
Web: www.easternpetroleum.in, www.eastto.in



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