

Eastto Neat Cutting Oil 222

INTRODUCTION: EASTTO NEATCUTTING OIL 222 is non-staining type neat cutting oil manufactured from highly refined base stocks and fatty oils for improved wetting characteristics to impart good heat dissipation characteristics. Its light colour provides good visibility of machining operations.

APPLICATION: EASTTO NEATCUTTING OIL 222 is recommended for machining like gear shaving, fine boring, punching, screw cutting, drilling, tapping, milling, turning etc for ferrous and non-ferrous of less severe nature and also for free cutting of mild steel and drawing of non-ferrous rods as well as tubing etc.

PERFORMANCE LEVEL: EASTTO NEATCUTTING OIL 222 meets IS: 3065-1985, Type I, Grade 2

TYPICAL PROPERTIES

CHARACTERISTICS	EASTTO NEATCUTTING OIL 222
Kinematic Viscosity at 40°C, cSt	20 - 24
Flash Point, COC, °C	160
Copper Strip Corrosion for 3 Hrs. at 100°C	1
Sap Value, mg KOH/gm	18

PACKING: 210 Litres Drums

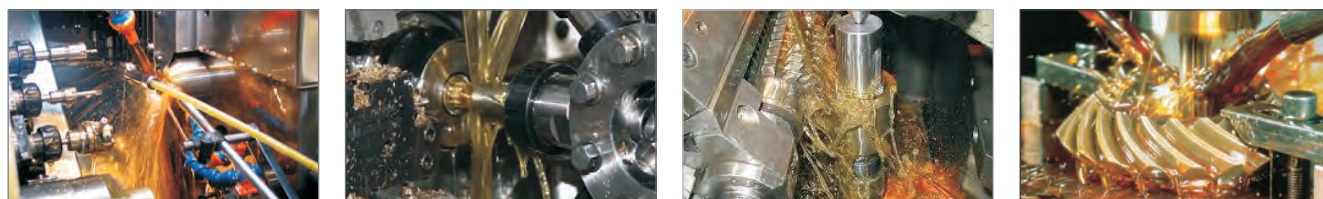


Eastern Petroleum Private Limited

an ISO 9001-2008 certified company



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