## **Eastto** Neat Cutting Oil 522

**INTRODUCTION: EASTTO NEAT CUTTING OIL 522** contains fatty oil and chlorinated additives to improve machine ability with reduction of wear on tool life and gives better surface finish without discolouration of the components.

**APPLICATION: EASTTO NEAT CUTTING OIL 522** is recommended for multipurpose machining operations of ferrous and non-ferrous metals including different Grinding, Drilling, Honing, Milling, Gear tooth grinding, Gun reaming, Fine boring, Deep hole drilling, punching, Surface broaching and Gear chamfering operations.

**PERFORMANCE LEVEL:** EASTTO NEAT CUTTING OIL 522 meets the requirement of IS 3065-1985, TYPE I, Grade 2 (RE-AFFIRMD 2002).

## **TYPICAL PROPERTIES:**

CHARACTERISTICS	EASTTO NEATCUTTING OIL 522
Kinematic Viscosity at 40°C, cSt	22
Flash Point, COC,°C	160
Copper Strip Corrosion for 3 Hrs. at 100°C	1
Sap Value, mg KOH/gm	7

**PACKING:** 210 Litres Drums









## **Eastern Petroleum Private Limited**

Road Off

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an ISO 9001-2008 certified company



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